# List of features of main components







**TAKE CARE:** The numbers that identify the pump units and by means of which it is possible to manage the working of the system, are given at random to ModvMaster servomotors (always number 1) and Modvslave (from 2 up to 5, according to the number of pump units of the installation) linked to them. The servomotors programming is made directly at the factory, therefore any further operation on the components during the installation is not necessary, except the electric wiring and the hydraulic connection.

# Hydraulic connection scheme



**Picture 1**: Schematization of an installation to supply hot domestic water (HDW), managed by ModvFresh Kascata control system.

REMARK: Approximate scheme only. temperature values marked with an asterisk (\*) have to be considered as nominal. For more information, please refer to the section "field of utilization"

Do the hydraulic connections following the scheme of *picture 1*. We underline that the scheme here represented is to be considered as not compulsory but, as a rule, it is the most suitable feasible solution from the plant simplification point of view.

Go on with the carrying ou of the installation by preparing each pump unit to be connected to the common pipings, by placing on the pump units the special valve for the housing of ModvMaster and ModvSlave servomotors; **this valve, as it is not symmetric, must be connected in accordance with the flow direction** (please take as a reference the arrow on the body of the valve).



To install the ball valves suitable to fit the servomotors you must remove the connection on the feeding way of the supply water network to go on to remove of the pipe union connection, as shown in the picture at side; this operation also requires the elimination of the built in check valve. As the logic of the system requires that almost one isolating valve is always open, to prevent the emptying of the installation, we recommend to install, before the VFS sensor, a check valve with a size fit to the piping of the common supply line of the pump units.



Then, always with reference to the *picture 1*, do the connection to the check valve and the VFS sensor on the supply watering line, and place them at the bottom of the connecting derivations of each pump unit.

Finally connect the pump units to the common lines; to select the right size of the pipes fit to the dimension of the installation, see the chart at side.

#### Directions concerning the system equipped with recycling line:

If in the cascade system is foreseen the recycling line too, it has to be made, during the installation of the components, placing the only ModvFresh with recycling as last unit.

For instance, if we want to make a 4 pump units cascade system (400 nominal kW – 160 l/min) with recycling line, it would be better to foresee the installation of three ModvFresh, standard model so placed:

✓ the first linked to ModvMaster, identified with number 1;

✓ the second end the third, respectively linked to ModvSlaves, number 2 and 3;

To finish the system the fourth pump unit, equipped with recycling and linked to ModvSlave number 4.

Minimum pipings diameters				
No. of MODVFRESH      Installation      Recycling line pi        pump units, 100 kW      pipings [mm]      (if present)				
2 pcs	DN25 (Cu 28x1,5)	DN15		
3 pcs	DN32 (Cu 35x1,5)	DN15		
4 pcs	DN32 (Cu 35x1,5)	DN20		
5 pcs	DN40 (Cu 42x1,5)	DN20		

#### FIELD OF UTILIZATION:

For a maximum nominal power of 500 kW and flow up to 200 l/min. Nominal supply temperature of the storage tank: 60°C. Nominal temperature of the water supply: 10°C. Nominal temperature of HDW production: 45°C, adjustable from 30°C to 70°C.

Recycling line temperature adjustable from 10°C up to 40°C.

# Electrical connection scheme



Do the electric wirings following carefully the scheme of *picture 2*, that concerns exclusively to the wiring of VFS sensor (A), of signal converter (B) and of ModvMaster (1) and ModvSlave (respectively 2, 3, 4, 5) servomotors; moreover it is not necessary to do the electric wirings inside each ModvFresh that, as already prewired at factory, must be only connected to the electric system by means of the special plug.

The connection of the components of the Kascata system must be done as follows:

- Connect the cables brown and green (*power supply*), white (*signal*) of the VFS sensor to the signal converter, respectively to the clamps 12, 11 and 9;
- ✓ Connect the signal converter to the power supply 230 VAC by means of the clamps number 13, 15, 17;
- Make the the line to tanfer the flow informations between the converter and ModvMaster, by connecting respectively the clamps number 21 and 22 of the first one to the numbers 11 and 10 of the second one.
- Supply power to all the servomotors of the system by means of the clamps number 1 and 2 of each servomotor; supply an electric power suitable to the working of components (100 VA 50 W) and foresee the installation of a 2 A fuse to protect the system. The feeder is not included in the equipment.
- Make the bus line by wiring together all the servomotors: connect each ModvSlave servomotor (by means of the their clamps number
  to the common line coming from the clamp 5 of ModvMaster.

#### General informations concerning the working parameters of the system

HDW system ModvFresh Kascata: delivered flow					
Requested flow [l/min]	N° moduli ModvFresh attivi	Hot water selected temperature [ °C]	Needed supply temperature from the storage tank [ °C]	Supplied power [kW]	
40	1	50	70	112	
80	2	50	70	224	
120	3	50	70	336	
160	4	50	70	448	
200	5	50	70	560	

# Assembling of the servomotor on the ball valve



MASTER servomotor



SLAVE Servomotor



Ball valve

# Controls and indicators



① Direction of rotation switch Switching over: Change of direction of rotation Used selection: Y2



#### (2) Push-button with green LED

Off: No voltage supply or fault On: In operation

*Pressed button:* Switches on angle of rotation adaption followed by standard operation

### **③** Push-button with yellow LED

Off: Standard operation On: Adaption or synchronising process active Pressed button: No function

#### **(4)** Push-button for disengagement switch

*Pressed button:* Neutral drive, the motor stops, it is possible to work the controls by hand on opening and closing *Released button:* the drive is engaged, the synchronization starts, then the

*Released button:* the drive is engaged, the synchronization starts, then the working mode will be standard



(**1**) i

(5)

Servomotor and ball valve must be coupled while both are in <u>fully open position (counter-clockwise rotation)</u>. Make sure that they are in this position, or if necessary, intervene manually to position them as shown:

Servomotor





Picture A: position of the end of stroke insert

Picture B: correct position of insertion of the knob

**Servomotor.** Fully open position: make sure that the end of stroke insert is positioned as in picture A and that the knob is consequently inserted as in Picture B.

If the position is not the one indicated above, it is necessary to turn manually the motor control by holding down the appropriate button.





**Ball valve:** check the position of the control rod Flow direction



Mount the servomotor on the ball valve paying attention to the orientation. The knob and the rod, both already in position as described in point (1), refer to the metal insert in the framework of the rod. The insert must be matched with the smoothed edge of the control rod.



Keeping pressed the button test the closing working (clockwise rotation) and the opening working (anticlockwise rotation). The full rotation must be of 90°. Put in the open position and release the unlocking button. Starting of the installation: At the first power supply the servomotors will do some opening and closing movements. During this step, that will last about 3 minutes, please do not interfere. When these operations are finished, only one servomotor must be in the open position.

# Main working methods of the installation

ModvFresh Kascata has several working methods, according to the user's requirements (for exemple a 3 units installation is schematized).

#### Starting of the installation and selective activation of the units

In the starting configuration, without any user's requirement, the first **ModvFresh** (*master*) is in effectiveness condition (to be more precise it is in stand-by) because the isolating valve managed by **ModvMaster** is usually open.

After the request of the first user, the **ModvFresh** number **1** is activated and it starts to produce hot domestic sanitary water.

Then, according to the increase of users and, consequently, of the requested flow, the VFS sensor progressively registers this increase and sends this input to **ModvMaster** that controls the opening of the isolating valves placed on the cold water inlet of every unit and, consequently, the starting of the slave units necessary to allow the requested mixed

water flow (in the scheme at side the requested flow is given by units 1 and 2).

Therefore, in this working mode, every individual unit is activated or deactivated according to the variation of the request of hot water.

#### Stop of the installation and routine function

Once the user's request stops, **ModvMaster** operates the closing of all the isolating valves except the one of the priority unit. It is important to say that it does not coincide necessarily with the unit number **1** (on which **ModvMaster** is placed), because it is the routine function that determines, time by time and according to the worked hours of every unit, which one has to be kept in stand-by.

When a new user's request is coming, the unit which, in that particular moment, is considered primary will start up giving again the flow and, if necessary, **ModvMaster** will operate on the insulating valves of other units, bringing back the system into the condition of scheme 1.

The importance of the routine function is fundamental, in fact it allows a balanced load on all the units of the system.



#### **Recycling line**

If the planning of the installation requires a recycling line, it is possible to manage this function by installing, as the last element of the cascade (to simplify the hydraulic connections), a **ModvFresh** unit with recycling.

The starting time bands and the recycling line temperature can be set directly on the built-in controller of the special unit.





# Raccordo limitatore di portata 38 L/min 38 L/min flow rate limitation fitting



IT

# Raccordo limitatore di portata

#### 1. Campo d'impiego

Raccordo 1" x 3/4" Maschio provvisto di limitatore di flusso 38 L/min. Il dispositivo, montato sull'uscita ACS dei gruppi ModvFresh 4 100 kW (portata 2-40 L/min), assicura che il misuratore VFS non venga attraversato da portate eccessive che potrebbero danneggiarlo. Particolarmente indicato per sistemi Kascata.

#### 2. Istruzioni di montaggio

Il raccordo deve essere installato sull'uscita ACS del gruppo ModvFresh 4, sostituendo il raccordo fornito con il prodotto standard.

# Flow rate limitation fitting



1" x 3/4" male fitting equipped with flow limiter 38 L/Min. The device, mounted on the DHW output of the ModvFresh 4 100 kW units (flow rate 2-40 L/min), prevents excessive flow rates to go throught the VFS meter, event that could damage it. Particularly suitable for the Kascata systems.

ΕN

#### 2. Installation directions

The fitting must be inserted on the DHW outlet of the ModvFresh 4 unit, replacing the fitting supplied with the standard product.



#### 3. Caratteristiche tecniche

#### 3. Technical features

Tabella perdite di carico - Load losses table					
[L/min]	28,75	33,11	37,08	39,89	40,11
Perdita di carico Load losses [bar]	0,5	0,7	1,0	1,5	2,0

# Raccord limiteur de débit 38 L/min Durchflussbegrenzer 38 L/min



FR

# Raccord limiteur de débit

#### 1. Champ d'utilization

Raccord mâle de 1" x 3/4" équipé d'un limiteur de débit 38 L/Min. L'appareil, monté sur la sortie ECS des unités ModvFresh 4 100 kW (débit 2-40 L/min), garantit que le débitmètre VFS n'est pas soumis à des débits excessifs qui pourraient l'endommager. Particulièrement adapté aux systèmes Kascata.

#### 2. Notice de montage

Le raccord doit être installé sur la sortie d'eau chaude sanitaire de l'unité ModvFresh 4, en remplacement du raccord fourni avec le produit standard.

# Durchflussbegrenzer

#### 1. Einsatzbereich

1 "x 3/4" Verbindung mit Durchflussbegrenzer 38 L/min. Das Gerät, das am ACS-Ausgang der ModvFresh 4 100-kW-Einheiten (Durchflussrate 2-40 L/min) montiert ist, stellt sicher, dass das VFS-Messgerät nicht von exzessiven Durchflussraten durchflossen wird, die es beschädigen könnten. Besonders geeignet für Kascata-Systeme.

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#### 2. Montageanleitung

Die Armatur muss am ACS-Ausgang der ModvFresh 4-Einheit installiert werden und ersetzt die mit dem Standardprodukt gelieferte Armatur.



#### 3. Données techniques

#### 3. Technische Merkmale

Tableau des pertes de charge - Differenzdruckdiagramm					
[L/min]	28,75	33,11	37,08	39,89	40,11
Pertes de charge Differenzdruck [bar]	0,5	0,7	1,0	1,5	2,0