Directions for installation



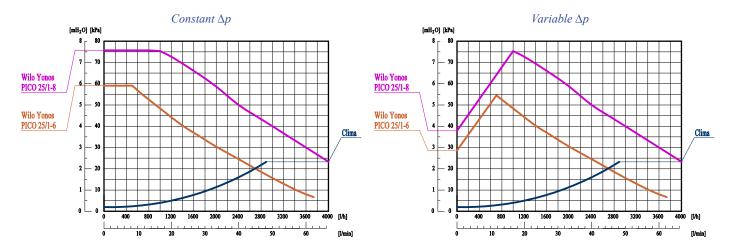
Pump unit with climatic controller for one mixed heating system. The unit, by reading the outside temperature, sets the correct supply temperature of the plant on the basis of the set up climatic curve.

Wilo Yonos PICO 25/1-6 and Yonos PICO 25/1-8 circulating pump with built-in differential control: working with constant Δp or variable Δp .

- \bigcirc Constant $\triangle p$: for heating circuits with a stable pressure drop (f.i. underfloor heating) or plants (f.i. radiator heating) where the pressure drop of pipes is negligible in comparison with the pressure drop of the thermostatic radiator valves, or where indipendently from open thermostatic radiator valves, same differential pressure is requested.
- \bigcirc Variable $\triangle p$: in order to achieve the max energy saving and noise reduction. It is recommended in plants where the pressure drop of the pipes is higher than the pressure drops of the regulating valves, or more simply, when the requested differential pressure is decreasing when the flow comes down.
- $\begin{align*}{c} \begin{align*}{ll} \begin{align*}{c} \begin{al$

(2) E (1)

Typical curves of the pump units and of the circulating pump energy consumption from 4 up to 40 W (Wilo Yonos PICO 25/1-6) and 4 up to 75 W (Yonos PICO 25/1-8)



MIXING VALVE WITH SERVOMOTOR

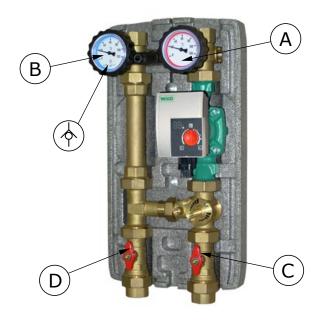
3-way mixing valve with bi-directional servomotor with an operating range of 90°; led of activity in opening and closing mode. Selector for manual working with the indicator handwheel. A special connector allows to replace the servomotor in case of failure or bad working without having to operate on electric wires.

Kvs Value of the mixing valve: 10,0.

The model **M33** is supplied with a built-in by-pass into the body of the mixing valve. The built-in by-pass has an adjustable flow up to 50% of the total flow rate of the valve (especially suitable for underfloor heating installations). **Kvs Value of the mixing valve: 15.0.**







SERVICE

To service / replace the circulating pump or the mixing valve, close the ball valves (A), (B), (C) and (D) by rotating the handles clockwise. Once the service is finished, open the four ball valves and put again the installation under pressure.

20 mbar CHECK VALVE

Always inside the return way ball valve **(B)**, it prevents the natural circulation of the fluid (gravity circulation).



To prevent the natural circulation, the check valve must be in operating mode, that is when the ball valve is completely open.

The nick on the knob, near the temperature indication of 60°C, must be in axis with the return way.



To fill or to empty the installation, the Check Valve must be excluded, by rotating the handle by 45° clockwise, starting from the complete open position (see picture at left).

The nick on the knob, near the temperature indication of 60°C, must do a 45° angle with the return way.



To service the installation, the ball valve must be closed by rotating the handle by 90° clockwise.

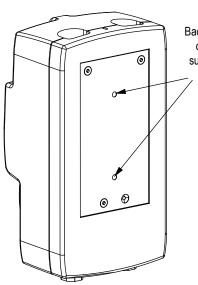
The nick on the knob, near the temperature indication of 60°C, must do a 90° angle with the return way.

250

FASTENING THE PUMP UNIT

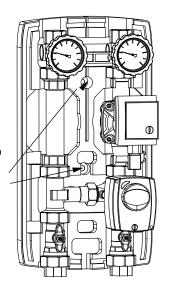
If there is not a manifiold, the pump unit can be fastened to the wall or to the storage tank thanks to a special back plate, as shown.

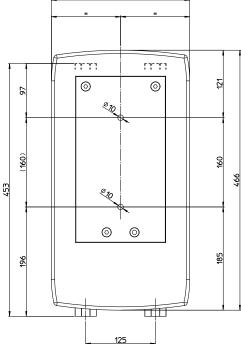
EPP insulation box, measurements: 250x466x215 mm.



Back fixing holes on the plate suitable for M8 screws.

> Special openings into the insulation box allow the fastening without dismantling the unit.





TECHNICAL FEATURES

PN 6, max temperature 110°C. (max. 40°C ambient temperature and 95°C fluid temperature).

External connections: 1" Female.

FIELD OF UTILIZATION

For power up to 35 kW (with Δt 20 K) and maximum flow of 1500 l/h.

Kvs value: 6,0. Approximate data calculated with a Wilo Yonos PICO 25/1-6 circulating pump (6 m nominal lifting power).

For power up to 20 kW (with Δt 8 K) and maximum flow of 2150 l/h.

Kvs value: 6,0. Approximate data calculated with a Wilo Yonos PICO 25/1-8 circulating pump (8 m nominal lifting power).

For an accurate measuring or higher flows, please refer to the curves of the circulating pumps, (constant Δp or variable Δp) shown in the first page.

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CLIMATIC CONTROLLER "CLIMA M"

The climatic controller is supplied alredy pre-wired to the circulating pump, to the servomotor of the mixing valve and to the contact sensor S2 (TR/S1,5) of the supply mixed way. The power supply cable, also pre-wired, must be connected to the electric system 230 VAC only after having connected the temperature sensors.

To do these operations use only skilled workers.

Please install the controller following the here below directions:

Anschluss / Connections:

green = Sensor 1
yellow = V 1
grey = GND
pink = 24VDC+
red = free
blue = free
brown = CAN Low
white = CAN High



max 24 V DC

Picture 1: Connection to the sensor box

✓ Connections to the Sensor Box

All the wirings must be done by means of the terminals inside the "sensor box", in accordance with the scheme of the *picture 1*. The sensor box must be fixed to the wall near the pump unit. All sensors Pt1000.

S1 (green): *outside temperature sensor TA55*. The wiring must be done by the installer by means of cables with a minimum diameter of 0,75 mm² and a maximum length of 30 m. For longer distances, the diameter of the cable must be increased and the resistance of the overall cable-sensor must be checked in accordance with the values shown in *table 1* (by connecting the wirings it is not necessary to respect the "polarity").

V1 (yellow): Output Signal 0-10V used for the activation of the Boiler Contact. To turn the signal 0-10V into a Potential-Free Change Over Contact, use the optional external relay code "RELE-1W6A".

GND (grey): Ground wire or Common Reference Potential zero volt. Connect to the multiple clamp the second wire of the Sensor S1 and the GND wire of the °Caleon (*) room thermostat.

24 VDC+ (pink): Positive 24 VDC Power Supply. To be used use for the Power Supply (24 VDC+) of the "Caleon (*) room thermostat.

Free (red and blue): Free wires not connected. Spare.

CAN Low (brown): Bus connection wire, to connect the "Caleon (*) room thermostat. (CAN Low)

CAN High (white): Bus connection wire, to connect the "Caleon (*) room thermostat. (CAN High)



Picture 2: Connection of the contact sensor to the supply way

 Table 1: Resistance/temperature for wiring the sensors

°C	0	10	20	30	40	50	60	70	80	90	100
Ω	1000	1039	1077	1116	1155	1194	1232	1270	1308	1347	1385

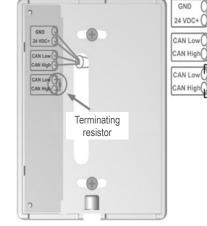
✓ Connect the contact sensor TR/S1,5

Once the wiring to the sensor box is finished, fix the contact sensor S2 (TR/S1,5) on the metallic supply pipe after the ball valve with in-handle thermometer (coded red), by means of the clamp supplied as outfit, as shown in the *picture* 2. Moreover we recommend to put a thin layer of heat conductor paste between the sensor and the pipe.

(*) °Caleon room thermostat (not provided; to be found on the market)



Stylish TFT capacitive touch panel for easy remote control of the heating system. Normal, Turbo, Eco and Off operation modes with specific temperature setpoint. Holiday program. Up to 8 adjustable daily heating time slot.



grey
pink
brown
white
terminating
resistor

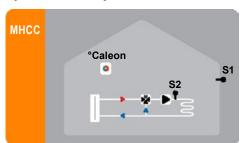


When connecting the room thermostat °Caleon, you must use a 4 wire shielded twisted pair BUS cable and connect the shield to one side of the protective connector.

HYDRAULIC SCHEME "CLIMA M"

✓ Mixed circuit

By means of this hydraulic scheme a mixed circuit can be controlled.



S1: outside temperature sensor TA55.

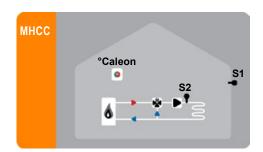
Attention: put the sensor always towards the north and anyhow far from any heat source.

S2: contact temperature sensor TR/S1,5 to be fixed to the supply pipe.

✓ Mixed circuit + boiler

With this hydraulic scheme it is possible to manage and to control the starting of the boiler by means of an output 0-10V or PWM (terminal V1, yellow wire) when the temperature goes down under the value requested by the circuit.

If the boiler requires a zero-potential contact an outside relay (optional) must be connected



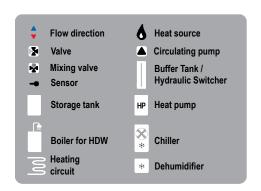
S1: TA55 outside temperature sensor.

Take care: place the sensor always towards the north direction and anyway far from any heat source.

S2: TR/S1,5 contact temperature sensor, to be placed on the supply pipe.

Boiler contact: Connect the Heating Boiler to the clamp V1 (0-10V signal) as is shown in Picture 1.

To transform the signal from 0-10V into a zero-potential contact usually open or closed, use an outside optional relay.





Outside optional realy



The above indicated pictures must be used only as an indication of the different hydraulic systems, therefore they do not claim to be complete.

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